



# ASK-ASM200

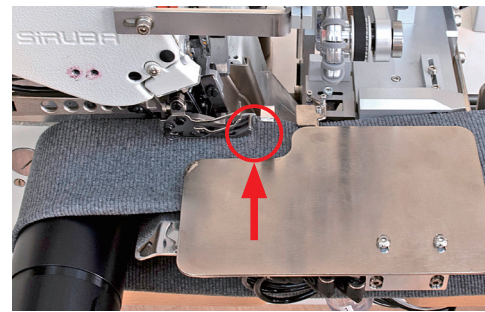
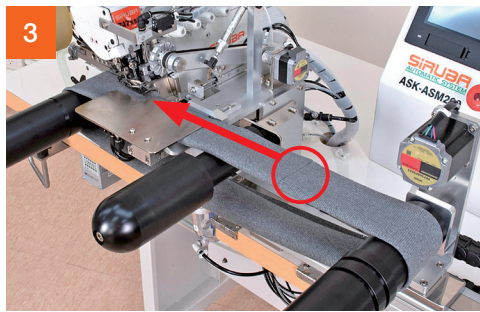
## 自動羅紋下擺機 Automatic Ribbed Hem Attaching Machine



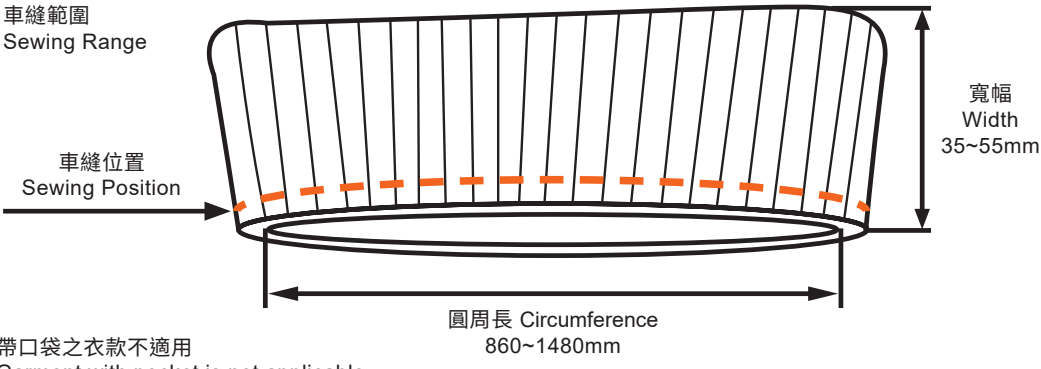
### 特點

### FEATURES

- 1** 撐布：可以依照商品需求做尺寸設定。  
Fabric tension: Can be adjusted according to product requirements.
- 2** 穩布：搭配Sensor穩布輪可將布邊穩定在 $\pm 2\text{mm}$ 內，使其送布量與切布量穩定。  
Fabric stability: Using sensor stabilizing wheel can stabilize the cloth edge within  $\pm 2\text{mm}$  and make the feeding and cutting stable.
- 3** 骨位偵測：螺紋布骨位自動感測定位功能。  
Seam detection: Automatic sensing positioning function for rib fabric seam.
- 4** 疊縫設計：布料骨位感知偵測，簡單設定結尾疊縫需求針數。  
Overlapping stitching: End overlapping stitching counts can be simply set up by fabric seam detection sensor.



## 規格 SPECIFICATIONS

型號 Model	ASK-ASM200	
縫紉機機頭 Machine Head	SiRUBA 747KST-514M-3-24/VT	
車縫速度 Sewing Speed	4500 SPM (最高Max)	
使用針型 Needle Type	DC×27 #11	
壓腳高度 Presser foot Height	7 mm	
包邊寬度 Overedge Width	6 mm	
縫紉針距 Stitch Length	0.5~6 mm	
羅紋布尺寸 (mm) Rib Size (mm)	<p>車縫範圍 Sewing Range</p>  <p>寬幅 Width 35~55mm</p> <p>車縫位置 Sewing Position</p> <p>圓周長 Circumference 860~1480mm</p> <p>*帶口袋之衣款不適用 *Garment with pocket is not applicable</p>	
布厚範圍 Fabric Thickness	6.5 mm ( Max )	
氣體消耗量 Air Consumption	400公升/分 400 L/min	
氣壓 Air Pressure	0.5 MPa	
電源電壓 Power Supply	Single Phase 1Φ AC200~240V 50/60Hz	
電力消耗 Power Consumption	1K W ( Max )	
機器尺寸 Dimensions	(W)1300×(D)790×(H)1640 mm ( With table and thread stand 含桌板、線架 )	
生產效率 Production Capacity	60~80 件/小 (車縫速度:4500 spm 羅紋布尺寸 圓周長:980mm 高度:55mm) 60~80 PCS/Hour (Sewing Speed: 4500 spm, Rib Size: Circumference: 980mm, Height: 55mm)	