

# AUTOMATIC SEWING MACHINE

**AS P - EBJ 100 □**

| 搭配機種<br>Model                       |
|-------------------------------------|
| P 電腦車<br>Programmable Bar-Tacker    |
| L 平車(單)<br>Single-Needle Lockstitch |
| K 拷克車<br>Overlock                   |
| V VC008                             |
| C C007                              |
| F F007                              |
| O 裝置類<br>Attachment                 |

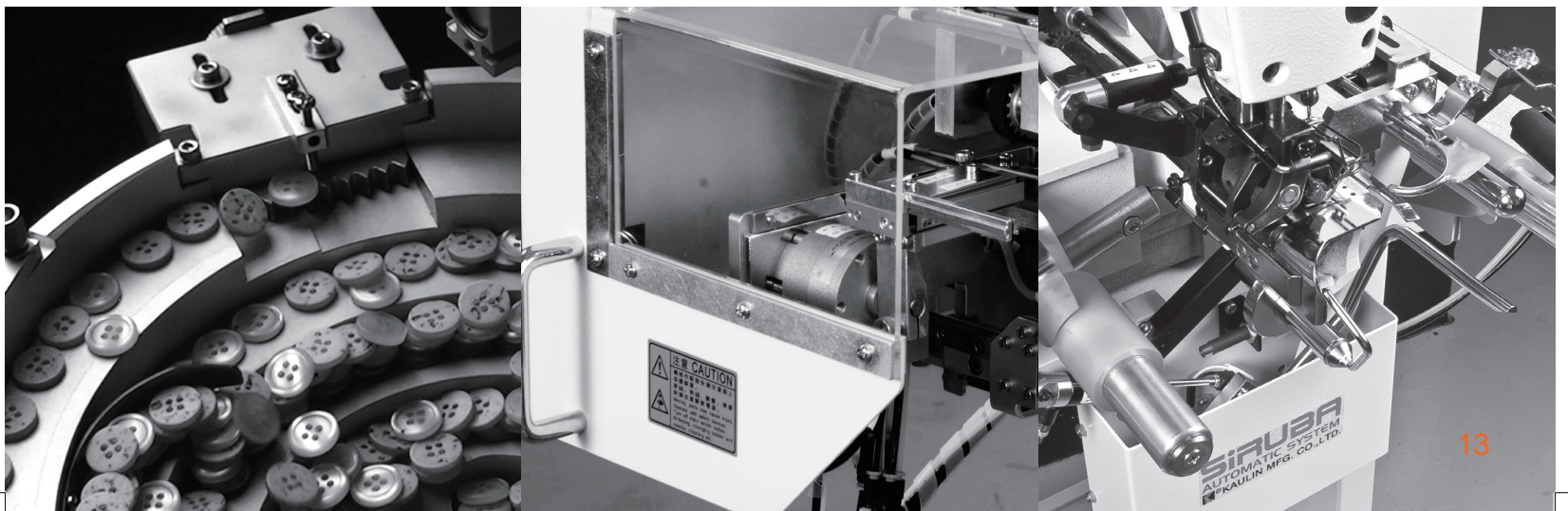
| 功能<br>Function  |
|---|
| EBJ 自動鬆緊帶搭接機<br>Automatic Elastic Ring Making Machine                       |
| ATS 100 自動三貼條車縫機<br>Three-Strip Attaching Multi-Needle Sewing Machine       |
| ASM 101 自動羅紋上袖口/褲腳機<br>Automatic Ribbed Cuff Attaching Machine              |
| ASM 200 自動羅紋下擺機<br>Automatic Ribbed Hem Attaching To Wide Waistband Machine |
| TBH 200 自動T恤下擺折縫機<br>Automatic T-shirt Bottom Hemming Machine               |
| PTA 101 自動上紙標機<br>Automatic Paper Tag Attaching Machine                     |
| STM 100 自動穿繩機<br>Automatic String Thrusting Machine                         |
| ABF 100 自動送扣裝置<br>Automatic Button Feeder                                   |

機型編號  
Model Number

版本  
Version



SIRUBA  
Automatic Sewing Machine



# ASP-EBJ SERIES

自動鬆緊帶搭接機

Automatic Elastic Ring Making Machine



ASP-EBJ100A



ASP-EBJ150



ASP-EBJ200

## 特點

## FEATURES

**1** EBJ系列實現全自動鬆緊帶車縫。量測、裁剪、送料、車縫一系列連續動作，具有絕對的穩定度，精準可靠。  
EBJ Series realizes automatic sewing of elastic band. Measuring, cutting, feeding, and sewing are in sequence with absolute stability. It is accurate and reliable.

**2** 無人化生產，成品良率高，投資回收期短，最慢一年即可回收。  
Unmanned Production with high yield rate. Payback period is short as maximum 1-year ROI.

**3** 採用高階感知器，靈敏偵測入料狀況，具有即時警示，自動暫停功能。  
By high-end sensors, it detects the feeding sensitively with real-time alarm and auto pause function.

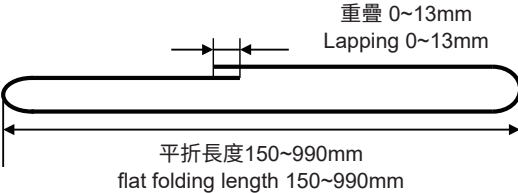
**4** 可選配整燙裝置，確保入料前的平整度，解決皺褶或扭曲的問題。  
Pre-ironing device is optional, which ensures the flatness when the material is entering, to solve the problem of wrinkles or twists.

**5** 可選配視覺辨識系統，偵測Logo並依設定位置裁剪與車縫。  
Visual identification system is optional, which detects Logo and then positions cutting and sewing according to user's setting.

影片連結  
Video link



## 規格 SPECIFICATIONS

| 型號<br>Model                           | ASP-EBJ100A   | ASP-EBJ100S  | ASP-EBJ150   | ASP-EBJ200  |
|---------------------------------------|---|--|--|---|
| 縫紉機機頭<br>Machine Head                 | JUKI LK-1920  |  | JUKI LK-1920   | JUKI AMS210ENSS   |
| 車縫速度<br>Sewing Speed                  | 2500 SPM (最高 Max)   |  |  | 2800 SPM (最高 Max)   |
| 使用針型<br>Needle Type                   | DP×5 #14  |  |  | DP×17 #14   |
| 線跡形式<br>Stitch type                   | 單針鎖縫 #301<br>Single Needle Lockstitch #301  |  |  |   |
| 鬆緊帶寬度<br>Rubber Width                 | 20~50 mm  | 6~20 mm  | 20~50 mm   | 20~90 mm  |
| 車縫花型儲存<br>Pattern Memory              | EEPROM  |  |  | IP-420 (JUKI AMS)   |
| 最大儲存車縫花型數量<br>Max. Numbers of Pattern | 99 種車縫花型<br>99 Patterns   |  |  | 999 種車縫花型<br>999 Patterns   |
| 切帶方式與材料<br>Tape Cutting Method        | 刀切<br>Knife Cutting   |  |  | ◎刀切 Knife Cutting<br>△超聲波 Ultrasonic Cutting                      |
| 生產效率<br>Production Capacity           | 視縫製針數而定<br>舉例: 190針縫製樣式的情形下, 迴圈時間: 8秒/件; 3600件/8小時<br>Depends on the stitch pattern, Ex: 190 stitches pattern, Cycle Time: 8 Sec./ pcs (Max.); 3600 pcs/ 8Hr                    | 視縫製針數而定<br>舉例: 71針縫製樣式的情形下, 迴圈時間: 6秒/件; 4800件/8小時<br>Depends on the stitch pattern, Ex: 71 stitches pattern Cycle Time: 6 Sec./ pcs(Max.); 4800 pcs/ 8Hr | 視縫製針數而定<br>舉例: 190針縫製樣式的情形下, 迴圈時間: 8秒/件; 3600件/8小時<br>Depends on the stitch pattern<br>Ex: 190 stitches pattern as below<br>Cycle Time: 8 Sec./ pcs(Max.); 3600 pcs/ 8Hr |   |
| 縫紉尺寸<br>Stitch Length                 |  <p>重疊 0~13mm<br/>Lapping 0~13mm</p> <p>平折長度150~990mm<br/>flat folding length 150~990mm</p> |  |  |   |
| 氣體消耗量<br>Air Consumption              | 30 公升/分<br>30 L/Min.  |  |  |   |
| 氣壓<br>Air Pressure                    | 0.5 MPa   |  |  |   |
| 電源電壓<br>Power Supply                  | Single Phase 1Φ AC200~240V 50/60Hz  |  |  |   |
| 電力消耗<br>Power consumption             | 750 W ( Max )   | 750 W ( Max )  | 800 W ( Max )  | 800 W ( Max )   |
| 機器尺寸<br>Dimensions                    | (W)1230X(D)1030X(H)1530mm<br>( With table and thread stand 含桌板、線架 )   |  |  | (W)1550X(D)1150X(H)1530mm<br>(With table and thread stand 含桌板、線架) |
| 配件<br>Device                          |   |  |  |   |
| 收料裝置<br>Stacker                       | △   | △  | △  | △   |
| 熱整燙裝置<br>Pre-Ironing                  | —   | —  | △  | △   |
| LOGO 辨識裝置<br>LOGO Identification      | —   | —  | ◎  | ◎   |

◎ 標配 Standard  
△ 選配 Option