

INTERLOCK STITCH MACHINE

High Speed Interlock Stitch Machine

C007 L - W 12 2 - 3 56 / CQ

②系列 Series

L	高速型 Ultra High Speed
LX	微油型 Semi-Dry
KP	K型進階款 K Plus
K	基本款 Basic Type
KD	基本款配直驅馬達 K Type with DD Motor

①機種別 Model

C	筒型 Cylinder Bed
F	平台型 Flat Bed
S	小筒型 Small Cylinder Bed
U	超小筒 Ultra Small Cylinder Bed

③網線方式 Covering Types

W	
U	

④功能 Function

12	一般平縫 General Plain Seaming
13	拷下擺 Bottom Hemming
15	羅紋褲頭鬆緊帶包縫 Tubular Rib-Fabric Elastic Waistband Attaching
16	一般厚布料之平縫 General Plain Seaming for Heavy Material
22	滾邊車縫 Tape Binding
32	拷克骨車縫 Overlock-Seam Covering
52	鬆緊帶附右切刀 Elastic Tape Attaching with Right Side Fabric Trimmer
53	環型鬆緊帶車縫 Tubular Elastic Waistband Attaching
54	鬆緊帶折縫 Elastic Hemming
61	褲耳車縫 Belt Loop Seaming
71	雙勾針結構 Double-Looper Mechanism
72	三勾針結構 Triple-Looper Mechanism
81	左切刀修布裝置 Left Side Fabric Trimming
82	鬆緊帶上帶邊縫附左切刀 Elastic Tape Insertion with Left Side Fabric Trimmer
92	四針六線搭接縫 Four-Needle Flat Seaming

⑥針數
Needle Numbers

⑧配件
Device

⑦

No.	mm	inch
32	3.2	1/8
40	4.0	5/32
48	4.8	3/16
56	5.6	7/32
64	6.4	1/4

⑤針板舌片
Needle Plate Finger

Needle
Needle Plate Finger

3
2
1

□-W123-□/□ (Heavy)
□-W122-□/□ (Medium)
□-W121-□/□ (Light)

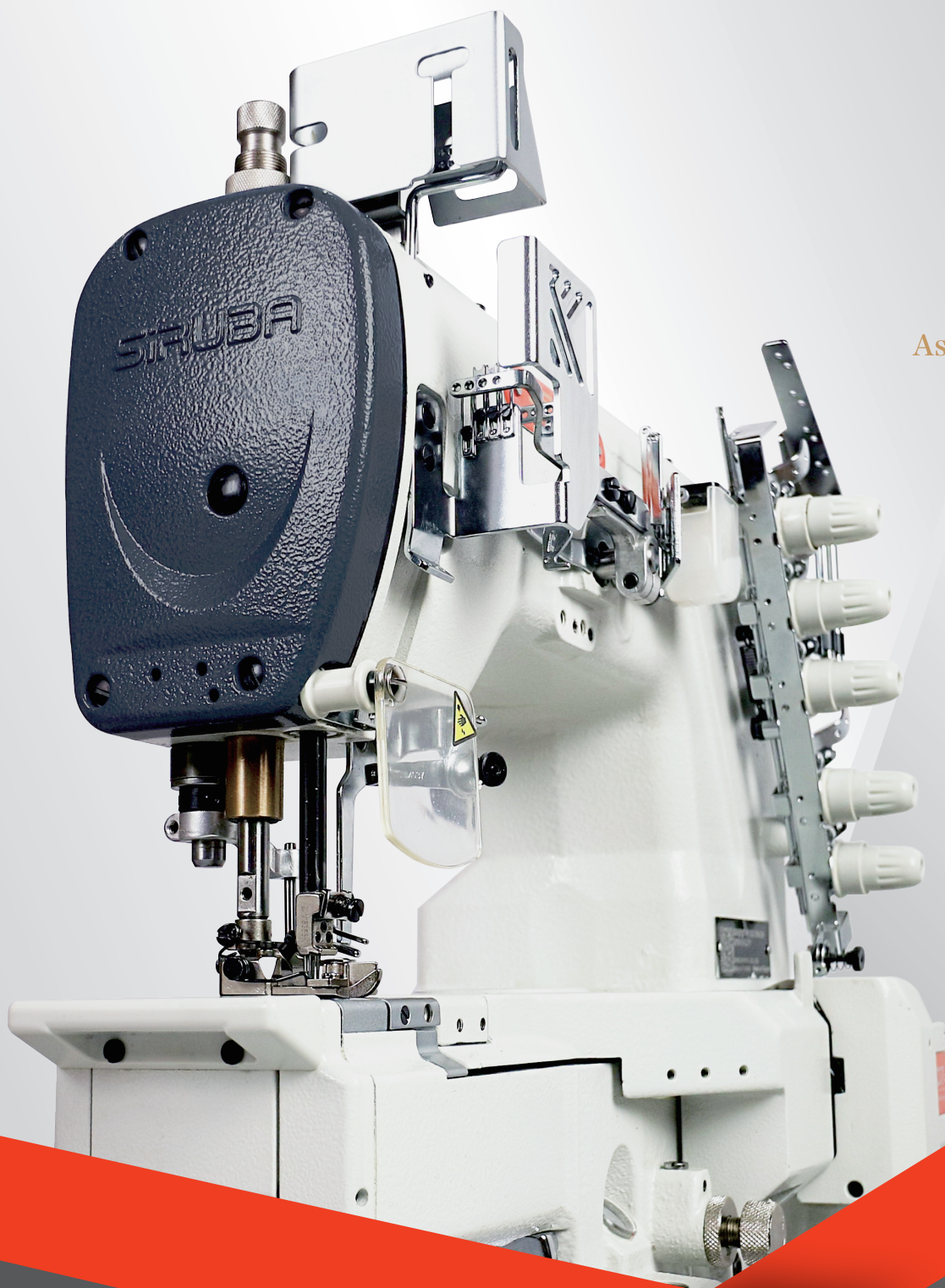
1=薄布料/細結線(密針)
Light Material/Short Stitch Length
2=中厚布料/中結線(一般針)
Medium Material/Common Stitch Length
3=厚布料/粗結線(粗針)
Heavy Material/Long Stitch Length

- ⑨DCL □□ C007L/LX型直驅電控組
Direct-Drive Servo Motor for C007L/LX
- ⑨DCK □□ C007KP型直驅電控組
Direct-Drive Servo Motor for C007KP
- ⑨DFK □□ F007KD型直驅電控組
Direct-Drive Servo Motor for F007KD
- ⑨DSK □□ S007KD型直驅電控組
Direct-Drive Servo Motor for S007KD
- ⑨DUK □□ U007型直驅電控組
Direct-Drive Servo Motor for U007

INTERLOCK DD SERVO MOTOR

C007KP-W162-364 / CH / DCK□□

*馬達介紹，詳細請參考P.114
Direct-direct, please refer to P.114



登峰

Ascend to Greatness

造極

C007LX



C007L SERIES

C007L

超高速型繡縫機

Ultra High Speed Cylinder Bed
Interlock Stitch Machine

C007LX

微油超高速型繡縫機

Semi-Dry Ultra High Speed Cylinder
Bed Interlock Stitch Machine

C007L/LX SERIES

FEATURES

結合SiRUBA最高端技術的旗艦機種
Flagship model with SiRUBA's state-of-the-art innovation.



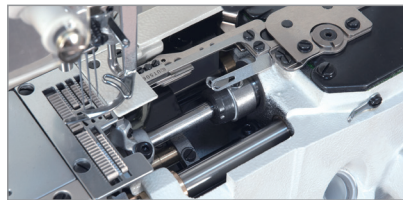
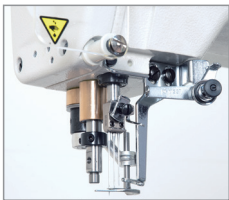
內縮式床台
縫製物更靠近針孔，車縫定位精準，車縫時更加順暢就手。

The Recessed Machine Bed
With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.



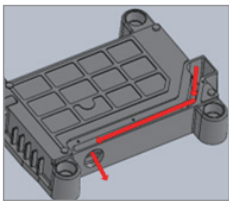
短筒座的設計
操作性能優越，可因應廣泛的飾蓋縫紉工程，增加延伸蓋就可以車縫包邊或包帶之縫紉工程。

Recessed Cylinder Bed
The recessed cylinder bed on the front cover is shortened. The short cylinder has superior operating performance, which can be applied to the extensive covering seam. Hemming or wrapping can be sewed just by increasing the extended cover.



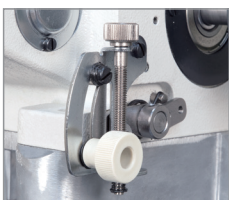
針棒與勾針的新油封結構
新的油封設計強化了機構的油附著力，減少了潤滑油甩出。此外，高耐磨材料顯著提高性能及耐久性。

New Oil Sealing Technology
New oil sealing structure used on needle bar and looper mechanism can efficiently avoid oil splash. New wear-resistant material also enhances performance and durability.



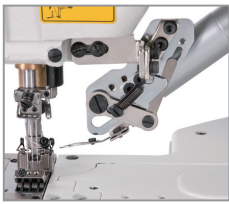
新型散熱結構同時降低振動
全新散熱設計提供最佳降溫效果。更穩固的防震結構，提升機械的安定與精度，車縫體驗更為順暢。

New Cool Down Technology
Frame structure renewed with better cooling mechanism. Vibration is also reduced to contribute better sewing experience.



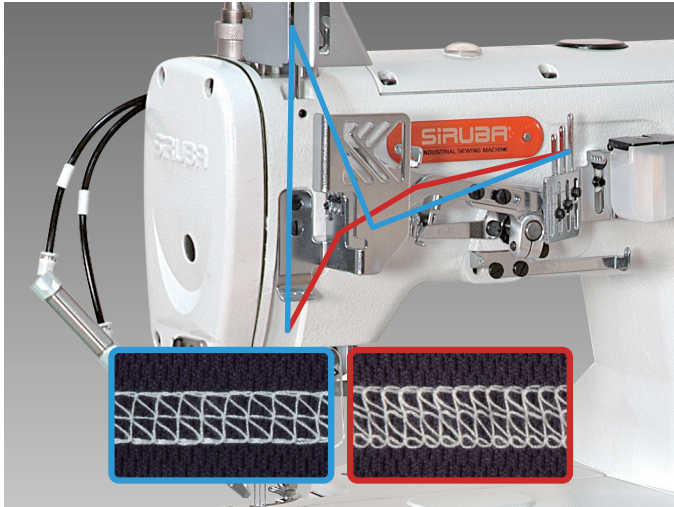
直感式的差動送具調整
差動送具的調整機構設計在縫紉機本體的右後方，於車縫時使用右手直感操作，精準無誤。

Easy-to-adjust Differential Feed Dog Design
The differential feed dog adjuster is placed at right side of the operator. Adjust it easily without hesitation.



新設計上夾線裝置
出刀迅速精準，夾線穩定。

New-Designed Upper Thread Gripper
The new-designed upper thread gripper provides fast, precise movement and grips thread stably.



雙天秤挑線控線組

全新雙天秤挑線控線組的設計，縫製厚、薄布料皆適用，車縫適用範圍更廣，適用性更高。

Dual Thread Take-up Mechanism

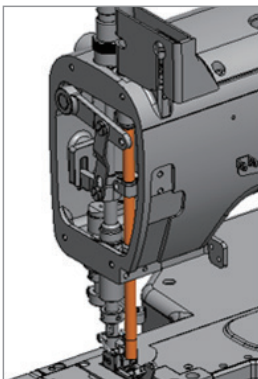
The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

— 中厚布料 (Medium heavy fabric)
— 薄布料 (Light fabric)

CO07LX series

無油無慮 Oilless

SiRUBA 的三針車提供您暢快的縫製體驗
CO07LX provides you all new sewing experience.



針棒採用特殊的表面處理，縫製時無油污油漬，顯著提高縫製品質，減少重工與縫製品髒污。
針棒潤滑機構再進化，增加零件耐久度。

Needle bar mechanism re-designed with new surface treatment, no oil stains and oil splash during operating, greatly increase sewing quality. Needle bar also has better durability due to new lubrication mechanism.

規格

SPECIFICATIONS

C007LX - W122 - 240 /CH/DCLU

規格索引，詳細請參考P.65 Specification index, please refer to P.65

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor
U : U Series
H : H Series

C007L/C007LX		⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
一般平縫 / 下擺車縫 General Seaming/ Bottom Hemming	C007L-W12 ⑤ -2 ⑦ /CH	1,2	2	4	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-W12 ⑤ -3 ⑦ /CH	1,2	3	5	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U12 ⑤ -2 ⑦ /CH	1,2	2	3	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U12 ⑤ -3 ⑦ /CH	1,2	3	4	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-W12 ⑤ -2 ⑦ /RH/RCH-3M	1,2	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-W12 ⑤ -3 ⑦ /RH/RCH-3M	1,2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U12 ⑤ -2 ⑦ /RH/RCH-3M	1,2	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U12 ⑤ -3 ⑦ /RH/RCH-3M	1,2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-W162-2 ⑦ /CH	2	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	6000
C007L-W162-3 ⑦ /CH	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000	
選購配件 : UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ Optional Device: UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ										
羅紋褲頭鬆緊帶包縫 Tubular Rib-Fabric Elastic Waistband Attaching	C007L-W152-3 ⑦ /CZ/RLQ(⑨)	2	3	5	5.6/ 6.4	1.4~3.6	0.3~2.9	5	H / U	6000
	選購配件 : UTP, UTQ, CL*, CMR, CAR/UTP, CAR/UTQ Optional Device: UTP, UTQ, CL*, CMR, CAR/UTP, CAR/UTQ * 建議採用 CL 後拉輪，以提高車縫穩定性。 *CL rear puller is recommended to improve sewing stability.									
拷克倒骨蓋縫 Overlock-seam Covering Stitch	C007L-W322-3 ⑦ /CC	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U322-3 ⑦ /CC	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-W322-3 ⑦ /CE	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
	C007L-U322-3 ⑦ /CE	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	6000
選購配件 : UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ Optional Device: UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ										
環型鬆緊帶褲頭接縫 Tubular Jacquard Elastic Waistband Attaching	C007L-W532-232/CR/UTP/CL/CX/RLP1	2	2	4	3.2	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W532-3 ⑦ /CR/UTP/CL/CX/RLP	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U532-232/CR/UTP/CL/CX/RLP1	2	2	3	3.2	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U532-3 ⑦ /CR/UTP/CL/CX/RLP	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
鬆緊帶折縫 Elastic Hemming	C007L-W542-2 ⑦ /CFC	2	2	4	4.0/ 4.8	1.4~3.6	0.3~2.9	5/7	H / U	3500
	C007L-W542-3 ⑦ /CFC	2	3	5	5.6/ 6.4	1.4~3.6	0.3~2.9	5/7	H / U	3500
	選購配件 : FH, CL* Optional Device: FH, CL* * 建議採用 CL 後拉輪，以提高車縫穩定性。 *CL rear puller is recommended to improve sewing stability.									



規格

SPECIFICATIONS

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

C007LX - W122 - 240 /CH/DCLU

規格索引，詳細請參考P.65 Specification index, please refer to P.65

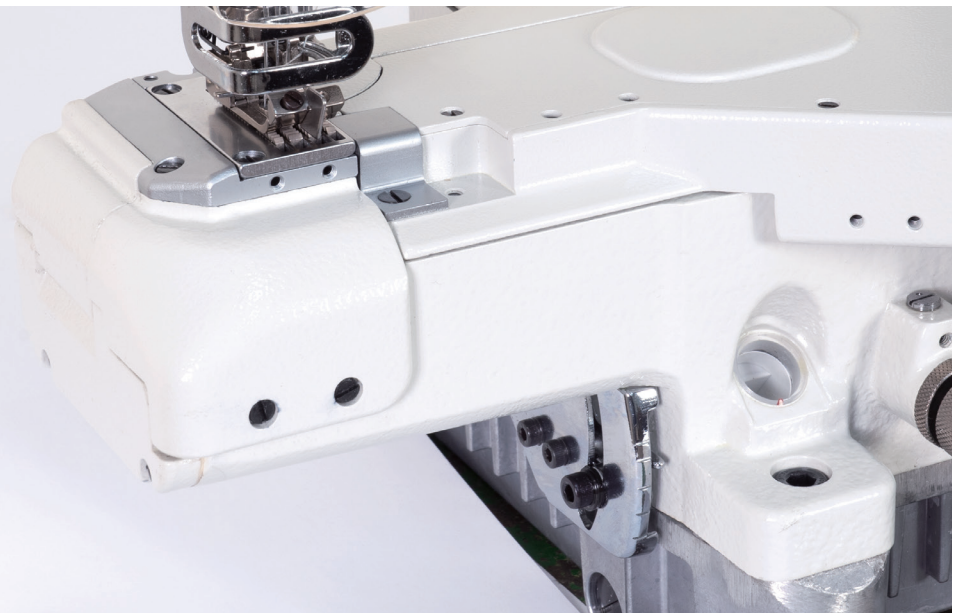
- ① 機種別 Model ④ 功能 Function ⑦ 針距 Needle gauge ⑨ 馬達 Motor
- ② 系列 Series ⑤ 針板舌片 Needle Plate Finger ⑧ 配件 Device U : U Series
- ③ 網線方式 Covering Types ⑥ 針數 Needle Numbers H : H Series

C007L/C007LX		⑤	⑥		mm	mm		mm	⑨	⑩
左切刀修布下擺車縫 Bottom Hemming with Left Side Fabric Trimmer	C007L-W81 ⑤ -2 ⑦ /CRL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W81 ⑤ -3 ⑦ /CRL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U81 ⑤ -2 ⑦ /CRL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U81 ⑤ -3 ⑦ /CRL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W81 ⑤ A-2 ⑦ /CRL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W81 ⑤ A-3 ⑦ /CRL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U81 ⑤ A-2 ⑦ /CRL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U81 ⑤ A-3 ⑦ /CRL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
選購配件 : UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP Optional Device: UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP										
鬆緊帶上帶邊縫 附左切刀 Elastic Attaching with Left Fabric Trimmer	C007L-W82 ⑤ -2 ⑦ /CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W82 ⑤ -3 ⑦ /CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U82 ⑤ -2 ⑦ /CRL/CHP/CL/RL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U82 ⑤ -3 ⑦ /CRL/CHP/CL/RL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W82 ⑤ A-2 ⑦ /CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-W82 ⑤ A-3 ⑦ /CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U82 ⑤ A-2 ⑦ /CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5000
	C007L-U82 ⑤ A-3 ⑦ /CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5000
選購配件 : UTP, UTQ, CMR, CAR/UTQ, CL/UTP Optional Device: UTP, UTQ, CMR, CAR/UTQ, CL/UTP										

RH

弧型筒式 超高速繙縫機

Ultra High Speed Cylinder
Bed Interlock Stitch Machine



內縮式床台

縫製物更靠近針孔，車縫定位精準，車縫時更加順暢就手。

The Recessed Machine Bed

With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.



弧型短筒座的設計

改良傳統式繙縫機的稜角筒座，RH的弧型設計讓送料的縫製過程更順暢，且使操作時的取、放更為省力，可因應廣泛的飾蓋縫紉工程，增加延伸蓋就可以車縫邊或包帶之縫紉工程。

Shortened cylinder bed with arc shape design

Improved from traditional interlock stitch machine, this new RH arc design leads to a more easier sewing process. It is also applicable for covering seam and for tape binding with extended cover.



直覺式操作

RH 弧型筒式繙縫機，採直覺式放入布料，有效降低因人工疲勞操作所造成的不良率、提升生產效率，更適用於 T 恤圓領等縫製工藝。

More user-friendly operation

This new design makes fabric feeding more user-friendly and makes sewing process more easier and increases productivity. It is the best option for sewing T-Shirt's ribbed collar.

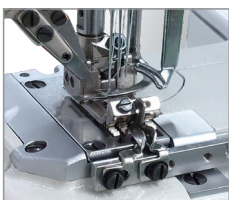


RCH-3M [三合一] 一般平縫 / 下擺車縫 / 拷克倒骨蓋縫

平縫、折下擺、倒骨三合一，更換方便，多樣化功能，高效率、低成本。

RCH-3M [3 in 1] : GENERAL SEAMING/BOTTOM HEMMING/COVERING STITCH (Fold-down type)

3-in-1 model for multifunctional and efficient production with lower cost.



C007L_W122_356_RH_DCLH1_1