

DEVICE



DV¹² 下軸型直驅伺服馬達 Lower main shaft type Direct-drive servo motor

多針鏈縫機模組化搭配直驅伺服馬達，多樣化的選擇，更有彈性。

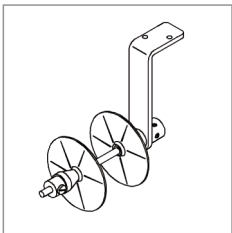
¹ = 廠商代碼 ² = 版本代碼 + 功能代碼

Double chainstitch machine equipped with the modularized direct-drive servo motors to be more flexible for diversification.

¹ = Manufacturer code ² = Version code + Function code

可自行組裝 self-installation : YES

適用機型 applicable model : 全系列多針鏈縫機 All Double Chainstitch Series



FH 下固定式送帶盤 Lower Fixed Tape Holder

置於桌下方放布條或鬆緊帶。

Holds tape or elastic tape under the table

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A/VWL, VC008A/VWLB, VC008A/VWLC, HF008A/HPR



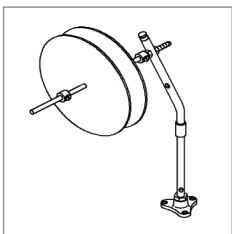
JD 跳針裝置 Skip Stitch Device

避開褲腰車縫時不需下針的地方。

Control freely to avoid stitches sewed on un-wanted working area.

可自行組裝 self-installation : NO

適用機型 applicable model : HF008A, NC008



LSA 上固定式送帶盤 Upper Fixed Tape Holder

置於上前方放布條或鬆緊帶。

Holds tape or elastic tape in front.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008(A/B)/VPL



RL 筒型衣物撐開滾輪組 Tubular Extending Roller

協助將筒型衣物撐開，便於車縫。

Extends the tubular material to make sewing process easier.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008(A/B)/VCE



VAD

氣壓式抬壓腳裝置 Pneumatic Presser Foot Lifter

利用氣壓提升壓具可提高效率。

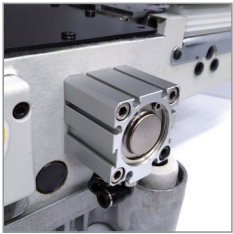
註: 1. 需有空壓設備 2. 搭配伺服馬達使用

Pneumatic presser foot lifter is used to improve operation efficiency.

Remark: 1. Compressor capability needed. 2. Servo motor needed.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A, VC008B



VAR

密縫裝置 Condense Stitching Device

於車縫起始或結束時進行密縫的功能，確保縫線不易脫落，提高車縫品質。

Reinforce the stitches at the beginning and end of sewing, to enhance sewing sturdiness and quality.

可自行組裝 self-installation : NO

適用機型 applicable model : VC008A, VC008B



VCE

環型褲頭鬆緊帶上帶裝置 Tubular Elastic Inserting and Attaching

用於運動褲或男內褲等圓筒型衣褲上鬆緊帶包縫，本機型可有兩種縫合方式：

1. 環型鬆緊帶布料折邊縫。
2. 拷克後上環型鬆緊帶包縫。

Tubular elastic inserting on sportswears or man's underwears, two types of sewing functions are available:

1. To attach tubular seamless elastic waistband.
2. To cover sewing on elastic after overlock seaming.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A, VC008B



VCL(P)

後拉引滾輪 Rear Puller

協助車縫後平順，不會擠壓。與針位距離 72 mm，讓拉布與出布更穩定

註: 各機型搭配平輪或齒輪如下表，若有異於標準品訂購時請特別註明

Smooths the sewing process, and no shirr. The 72 mm distance from the needle helps to stabilize the fabric during sewing process.

Remark: Please check the type of pullers (flat or serrated) used for different machines from the table below. If you would like to order different pullers standard, please remark when ordering other than.

滾輪 / Roller	平輪 / Flat	齒輪 / Gear
上 / Upper	VCL16P	VCL37P(27T)
下 / Lower	VCL28	VCL33P(16T)
VC008(A/B)-04xxxP		S
VC008(A/B)-04xxxP/VCE		S
VC008A-04Axx-xxxP/VSF	S	
VC008A-04xxxP/VWL		S
VC008(A/B)-06xxxP/VPL	S	
VC008A-12xxxP		S
VC008(A/B)-04xxxP/VCE		S
VC008A-12xxxP/VPQ	S	
VC008A-12xxxP/VWLC		S
VC008A-12xxxP/VPQ-K	S	

VCL滾輪明細表 VCL Roller List

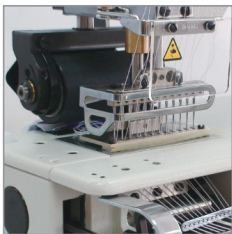
Type	平輪 Flat Type		齒輪 Gear Type	壓花 Knurling
材質 Material	硬質塑膠 PU (Black)	軟質橡膠 Rubber (Black)	塑鋼 POM (White)	鋼質 Steel
長度 Length	80mm	80mm	80mm	78mm
上滾輪護蓋 Upper Cover	VCL39R	VCL39R	VCL39R	VCL39R
上滾輪 Upper	VCL16P	VCL16R	VCL08P(22T) 厚 Heavy	VCL08N (22T)
			VCL37P(27T) 中厚 Medium	
下滾輪 Lower	VCL28	VCL28R	VCL33(14T) 厚 Heavy	VCN33N(22T)
			VCL33P(16T) 中厚 Medium	
			VCL61(28T) 薄 Light	
			VCL64(32T) 輕薄 Fine	

滾輪選用原則 Puller Set Application

平輪 Flat type	塑膠 PU	適用一般薄布料，如梭織棉布 For common materials, eg: woven cotton fabric.
	橡膠 Rubber	適用貼帶車縫，或光滑薄布料使用，如梭織絲光布 For tap attaching or slippery materials, eg: woven silk fabric.
齒輪 Gear type	粗齒塑鋼 Big-teeth POM	適用鬆緊帶車縫，大折景 For elastic band sewing, big gathering
	細齒塑鋼 Fine-teeth POM	適用鬆緊帶車縫，小折景 For elastic band sewing, small gathering
鋼質壓花輪 Knurling Steel roller		適用牛仔類與厚布料 For jeans and heavy material

可自行組裝 self-installation : NO

適用機型 applicable model : VC008A, VC008B



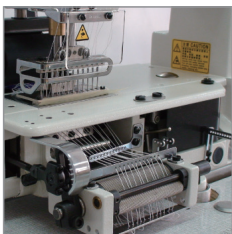
VPQ

彈性線抽折縫裝置 Elastic Thread Shirring

適用於女用裙皺褶，連身衣裙等腰邊鬆緊帶皺褶均能順暢縫紉，勾針底線宜用彈性線。
Suitable for sewing ornamental shirring on women's blouses. Suggested to use elastic thread for lower looper.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A-12048P, VC008A-12064P



VPQ-K

彈性線抽折縫裝置 Elastic Thread Shirring

適用於女用裙皺褶，連身衣裙等腰邊鬆緊帶皺褶均能順暢縫紉。

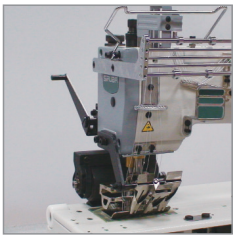
1. 勾針底線宜用彈性線。
2. 增加VWL組可穩定鬆緊帶的鬆緊度讓車縫更平順美觀，不跳針。
3. 將彈性線安裝於桌板下，讓彈性線車縫更順暢。
4. 本配件為多功能，可調為VWL，VPQ單一使用。

Suitable for sewing ornamental shirring on women's blouses.

1. Suggested to use elastic thread for lower looper.
2. The added VWL set will further stabilize the tension of elastic thread and make sewing process more smoothly, also can avoid stitch skipping.
3. Holds the elastic thread under the table to make sewing process more smoothly.
4. Multifunction device can be adjusted to VWL or VPQ.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A-12048P, VC008A-12064P



VPL

貼帶裝置 Tape Attaching

主要用於襯衫門襟、腰帶、運動衣等裝飾條帶。

註: 1.喇叭成品規格如圖表。

2.布條之尺寸可依3/16"或1/4"倍數變換。

Decorative tape for shirt-fronting, sportswears, waist band, etc...

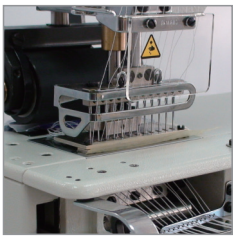
Remark: 1. Folder and finished goods specifications as listed in the table below

2. Tape size can be adjusted in multiples of 3/16" or 1/4".

機型 Model	完成尺寸 Finished Size(mm)	X	Y	Z	針距 Needle Gauge	壓具 Presser Foot
VC008(A/B)- 06048P	8	B417P	B417AP	B417P	3/16"	P9412DA
	9	B417Q	B417AQ	B417Q		P9412D
VC008(A/B)- 06064P	10	B417R	B417AR	B417R	1/4"	P9512DA
	12	B417S	B417AS	B417S		P9512D
	16	B417U	B417AU	B417U	1/2"	P9512B

可自行組裝 self-installation : YES

適用機型 applicable model : VC008(A/B)-06048P, VC008(A/B)-06064P



VPS

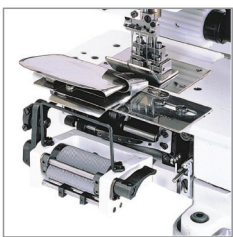
彈性線抽折縫裝置 Elastic Thread Shirring

適用於女用裙皺褶、連身衣裙等腰邊鬆緊帶皺褶，如：女襯衫、游泳衣、婦女用衣物、枕頭套、兒童衫。針線用彈性線，勾針為勾線功能不穿線，為101車縫式樣。

Suitable for sewing ornamental shirring on women's blouses, swimsuits, pillowcases, children's shirts. Needle uses elastic thread and looper without any thread. It's 101 sewing type.

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A-12048P, VC008A-12064P



VWL

VWLB

VWLC

前鬆緊帶送帶滾輪裝置 Front Elastic Feeding

鬆緊帶送帶滾輪裝置能隨機台本身之運轉，將鬆緊帶送出，且可調整鬆緊帶送出量之多寡，操作簡便；車縫慢跑褲、運動褲、休閒褲等褲頭，由於前後導輪裝置，上鬆緊帶時能保持一定張力，維持車縫品質。

註:VWL 附 B413 喇叭

VWLB 附 B411喇叭及撐開滾輪組

VWLC 附 VCE 導片

Length of elastic type can be easily adjusted by elastic feeding device, suitable for sports pants and casual pants. Roller maintains the tension of elastic thread and quality during sewing process.

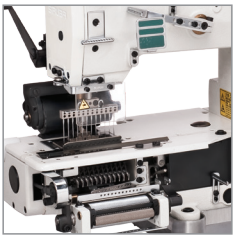
REMARK: VWL with folder B413

VWLB with folder B411 and extending roller

VWLC with VCE fabric guide

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A-04064P, VC008A-04085P, VC008A-04095P,
VC008A-04106P, VC008A-04127P, VC008A-12048P,
VC008A-12064P



VSC

鬆緊帶抽皺縫裝置 Elastic Thread Shirring Sewing

彈性線直送不打線圈，由針線與勾針線上下包覆，車縫成品效果較VPQ薄，且皺褶可拉伸至完全平坦。

Elastic thread is straight, not looped, which is fixed by needle thread and looper thread. The finish is thinner than VPQ and the shirring becomes flat as it is pulled extensively.

可自行組裝 self-installation : NO

適用機型 applicable model : VC008A-12048P, VC008A-12064P



VSF

門襟車縫裝置 Shirt-Fronting

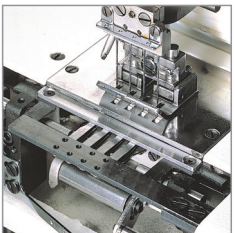
對於各種襯衫門襟用四針或二針，因有專用滾邊器配合使用，只要一道工序即可完成，連續縫紉非常順暢。喇叭尺寸如圖表：

Using 4 or 2 needle and special folder for shirt-fronting, only one sewing process is required. Size of folder as listed in the table below.

規格Spec 代號Code	完成尺寸 Finished Size	入布寬度 Tape Size	針距 Needle Gauge	機型 Model
B529	1-3/8"	2-3/8"	1/4 - 3/4 - 1/4"	VC008A-04A64-191P
B529Q	1-5/8"	2-5/8"	1/4 - 1 - 1/4"	VC008A-04A64-254P

可自行組裝 self-installation : YES

適用機型 applicable model : VC008A-04A64-191P, VC008A-04A64-254P



VUT

自動切線裝置 Pneumatic Automatic Thread Trimmer

氣動式自動切線可提高車縫效率節省成本。

Pneumatic automatic thread trimmer increases operation efficiency and saves the cost.

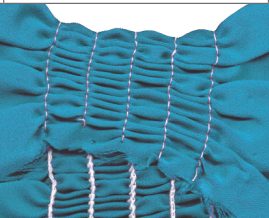

可自行組裝 self-installation : NO

適用機型 applicable model : VC008(A/B)-04085P, VC008(A/B)-12048P, VC008(A/B)-12050P, VC008(A/B)-12064P





VC008 彈性線機型對照/ VC008 Comparison on Elastic Thread Models

型號 Model	布樣 Sample Fabric	面線(針線) Surface Thread (NeedleThread)	底線(勾針線) Rear Thread (Looper Thread)	花樣線 Decorative Thread	備註 Remark
VPQ		一般 Standard	彈性線 Elastic	-	
VPQK		一般 Standard	彈性線 Elastic	-	車縫與VPQ完全相同 差別在多加VWL下送輪, 使底線控線穩定 Same stitch as VPQ. The difference is on the front roller, VWL, which stabilizes rear thread controls.
VPS		彈性線 Elastic	無 None	-	勾針不穿線 Looper without thread.
VSC		一般 Standard	一般 Standard	-	彈性線拉直,由底線與面線包 Elastic thread is stretched and covered by rear thread and surface thread.

TABLE

桌板代號 Item No.	尺寸 / Size (mm)			說明 Description	適用機型 Applicable Model	備註 Remark
	長 Length	寬 Width	厚 Thickness			
VC008-T1	1200	540	45	半沉式 Semi-submerged	VC008(A/B)-04	
VC008-T2	1200	540	45	上乘式 Non-submerged	VC008(A/B)-04P/VCE, VUT	開口型 Open type
VC008-T3	1200	540	45	半沉式 Semi-submerged	VCO08B-11, VCO08B(A/B)-12,VCO08A-13, VCO08(A/B)-06/MPL, VC008A-12/VPQ, VCO08(A/B)-12/MUT	
VC008-T4	1200	540	45	上乘式 Non-submerged		開口型 Open type
VC008-T5	1200	540	45	半沉式 Semi-submerged	VC008A-04/VWL, VWLB, VWLC	
VC008-T6	1200	540	45	半沉式 Semi-submerged	VC008A-12/VPQK, VWL	
VC008-T9	1200	540	45	半沉式 Semi-submerged	VC008A-12/VSC	
VC008-T10	1200	540	45	全沉式 Full-submerged	VC008(A/B)-04, VC008A-12	需搭配 SM899-A SM899-A set required
VC008-T25	1200	600	45	上乘式 Non-submerged	VC008(A/B) for SLA	
HF008-T1	1200	540	45	半沉式 Semi-submerged	HF008(A)	
HF008-T3	1200	540	45	全沉式 Full-submerged	HF008(A)	
HF008-T4	1200	540	45	半沉式 Semi-submerged	HF008(A)/FBQ	
Z008-T1	1200	540	45	半沉式 Semi-submerged	Z008	
Z008-T2	1200	540	45	上乘式 Non-submerged	Z008	開口型 Open type
NC008-T1	1200	600	45	上乘式 Non-submerged	NC008	開口型 Open type